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We have a haas VF2 that is 2 months old and r getting a 622 Tool arm fault that we cannot seem to clear.

<http://thecncforum.com/ct/135>

Thanks for reply but this machine has vector drive and the spindle orientation is done by drive and spindle encoder. I have seen how haas service service man did this

<http://www.practicalmachinist.com/vb/haas/2006-vf8-how-set-spindle-orientation-after-drive-belt-change-249044/>

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